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**In the Specification****Please replace Paragraph 35 With The Following:**

Thereafter, the pressure P3 in the mold will be held constant until the plastic material 60 is solidified and cooled sufficient to make the component or part self-supporting. At that point, the mold 12 will be opened and the plastic part or component ejected. The ejector pin assembly 34 ~~gas pin assembly 34~~ or plurality of ejector pin assemblies 34 ~~gas pin ejector assemblies 34~~ will then be activated in a conventional manner to eject the completed part from the mold cavity. These latter steps are all conventional and can be accomplished in accordance with standard injection molding procedures, mechanisms, and processes.